

# Biosensors for the detection of *Escherichia coli*

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## ABSTRACT

The supply of safe potable water, free from pathogens and chemicals, requires routine analyses and the application of several diagnostic techniques. Apart from being expensive, many of the detection methods require trained personnel and are often time-consuming. With drastic climate changes, severe droughts, increases in population and pollution of natural water systems, the need to develop ultrasensitive, low-cost and hand-held, point-of-use detection kits to monitor water quality is critical. Although *Escherichia coli* is still considered the best indicator of water quality, cell numbers may be below detection limits, or the cells may be non-culturable and thus only detected by DNA amplification. A number of different biosensors have been developed to detect viable, dead or non-culturable microbial cells and chemicals in water. This review discusses the differences in these biosensors and evaluates the application of microfluidics in the design of ultra-sensitive nano-biosensors.

**Keywords:** Biosensors, microfluidics, nano-biosensors, *E. coli* detection

## INTRODUCTION

The increase in population numbers, industrial pollution and changes in climate are the main factors leading to water scarcity and a decrease in the quality of potable water (Water Supply and Sanitation Technology Platform, 2006). Polluted water accounts for millions of deaths per annum, especially amongst children under the age of five (WHO, 2003; WHO and UNICEF, 2006). Most of these communities live in drought-stricken countries, often in rural and less developed areas (WHO and UNICEF, 2006). Ten years ago, the World Health Organisation (WHO) and UNICEF estimated that 1.7 billion people in rural areas will not have access to clean, potable water and sanitation (WHO and UNICEF, 2006). The current situation is alarming. Communities in undeveloped rural areas usually have no water purification plants and are prone to develop life-threatening diseases. In many cases, they have to rely on rivers, open reservoirs, springs and open wells for drinking water (WHO and UNICEF, 2006; WHO and United Nations Children's Fund, 2000; Ministry of Health and Social Welfare and WHO, 2002; Gwimbi, 2011). The lack of proper sanitation facilities exacerbates the problem and wells with drinking water are often located close to dug-out latrines, bathing areas and animal camps (WHO and UNICEF, 2006; Ministry of Health and Social Welfare and WHO, 2002; Gwimbi, 2011). Due to the lack in finances and infrastructure, water supplies in informal living areas are seldom tested and are thus not declared safe for human consumption.

Waterborne diseases are not only caused by pathogenic protozoa, viruses and bacteria (WHO and United Nations Children's Fund, 2000), but may also be contracted by the intake of pesticides, hormones, phenols, surfactants, toxins, metals and nitrates (Rodriguez-Mozaz et al., 2006). Testing of water quality relies on testing for the presence of *Escherichia coli*, which is still considered the best indicator of faecal contamination (WHO, 1996; WHO and UNICEF, 2008; Plate et

al., 2004; Ramadan and Gijs, 2012; WHO, 2001). According to WHO guidelines, water is considered of intermediate risk when viable cell numbers of *E. coli* range between 10 and 100 CFU (colony forming units, thus viable cells) per mL. Water is declared of high risk for consumption when *E. coli* cells between 100 and 1 000 per mL are recorded (WHO, 1997). In South Africa, one of the drought-stricken countries, the South African National Standards (SANS) for drinking water defines water safe if no viable cells of *E. coli* are detected (SABS, 2011). The preferred methods for testing microbiological quality of water in South Africa, as specified by SANS, is membrane filtration and colony counts. Confirmation of *E. coli* is usually done by immunoassay (ELISA) and polymerase chain reaction (PCR) with species-specific DNA primers (Ramadan and Gijs, 2012).

In 2006 the Technical Research Centre (TRC) in Finland identified the need for decentralised monitoring and control of water supplies and advocated an investigation into the development and application of nano-sensors, wireless sensors, rapid detection systems and microbiological sensors to monitor water quality (Könnölä, 2006). Apart from being extremely sensitive (Tokas et al., n.d.), biosensors can be incorporated into portable sensing systems (Rodriguez-Mozaz et al., 2006). Another advantage of portable biosensors is that they can be used to determine spatio-temporal variations in water quality by deploying the sensors in water sources or installing them at the point-of-source (Rodriguez-Mozaz et al., 2006).

The limit of detection (LOD) of a biosensor is defined as the smallest concentration of a compound detectable in a specific volume. Ultra-sensitive biosensors with a low LOD detect a single microbial cell. Although this is the ultimate level of sensitivity required to assess water quality, an uneven spread of microbial cells in large volumes of water such as a lake, river or well may not provide accurate cell numbers. This is an important criterion that has to be taken into account when designing a biosensor to assess water quality. From a practical point of view, a point-of-use biosensor needs to be a small, hand-held device and easy to operate. With this in mind, the review focuses on portable biosensors used in the detection of *E. coli* and summarises the advantages and disadvantages of different technologies used in these sensors.

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A number of portable water quality detection kits have been developed. The Nalfleet kit (Figure 1), developed to detect *E. coli* and *Legionella* spp. below 100 CFU, records the presence of chemicals (including chlorine), pH and changes in water colour (Wilhelmsen Ships Service). The Potaflex kit (Figure 2) detects changes in microbial growth and was originally designed for laboratory use only (Wagtech WTD, n.d.). These



**Figure 1**

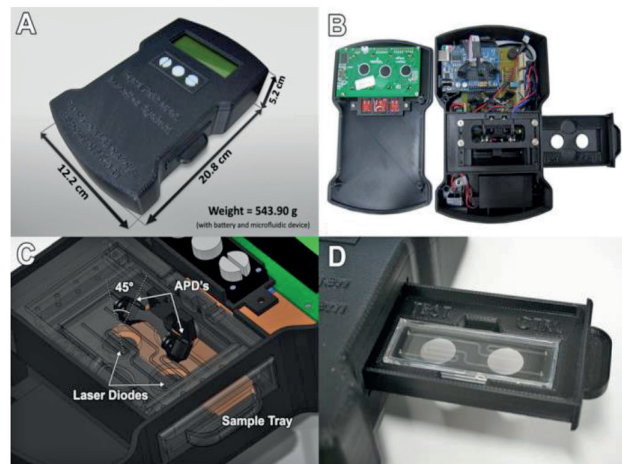
The Nalfleet potable water test solution (Source: Wilhelmsen Ships Service)



**Figure 2**

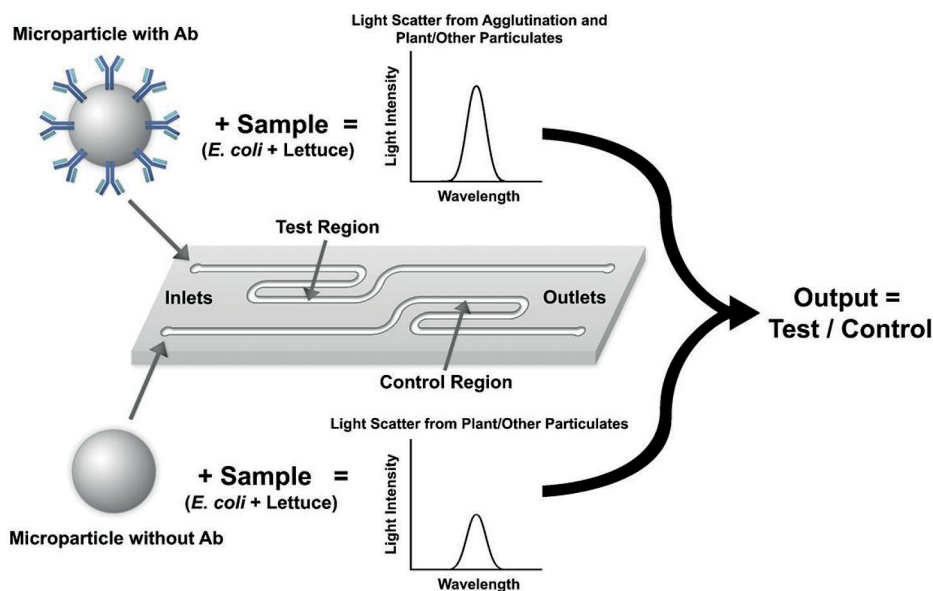
The Potaflex microbiological water testing kit (Source: Wagtech WTD, n.d.)

testing kits are useful when analysing water samples, but are difficult to transport and are expensive to use. Rijal and co-workers (2005) developed an *E. coli* biosensor with antibodies immobilised onto tapered fibres. Apart from being relatively sensitive (the authors recorded LOD values of 70 CFU/mL), the fibres are re-usable after washing with a pH buffer (Rijal et al., 2005). The magnitude of the change was inversely proportional to the concentration of the pathogen. The biosensor differentiated between *E. coli* O157:H7 and a non-pathogenic variant of *E. coli* (strain JM101), indicating that it is highly selective for specific antigens. You et al. (2011) developed a handheld lab-on-a-chip device that detected 10 CFU/mL of *E. coli* K12 and O157:H7 within 6 min. The sensor (Figs 3 and 4) uses Mie light scatter patterns with latex particle immune-agglutination, and detects changes in light intensity at a pre-selected wavelength.



**Figure 3**

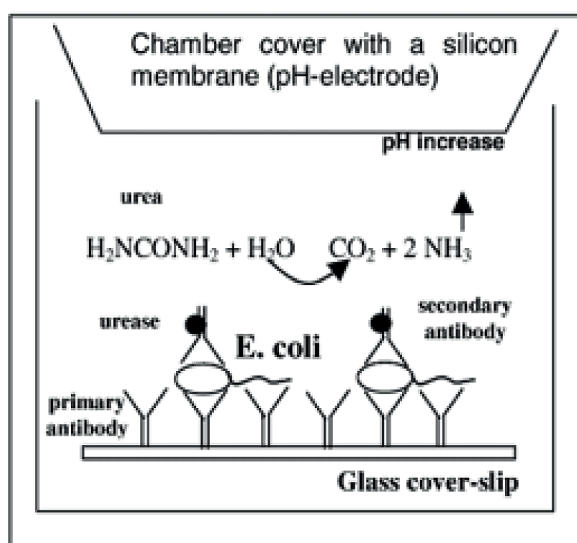
A battery-operated handheld device (A), showing the circuitry (B), detectors (C) and sample chamber (D) (Source: You et al., 2011).



**Figure 4**

A multichannel microfluidic device with antibody and non-antibody conjugated particles, linked to a photometer that records differences in light intensity generated by the test and control channels (Source: You et al., 2011)

A carbon nanotube (CNT) chemi-resistive biosensor coated with antibodies detected variations in cell numbers of *E. coli* O157:H7, but was less sensitive with a LOD of 100 000 CFU/mL (García-Aljaro et al., 2010). Teng and co-workers (Teng et al., 2011) used ferrocene-functionalised ZnO nanorods to detect *E. coli*. The amount of antibodies and ferrocene in the bioconjugates was recorded using the copper reduction/bicinchoninic acid reaction (BCA protein assay) and inductive coupled plasma-atomic emission spectroscopy (ICP-AES), respectively. Changes in current corresponded to changes in *E. coli* cell numbers and as few as 50 CFU/mL could be detected (Teng et al., 2011). A pre-enrichment step in growth medium allowed the detection of 5 cfu/10 mL *E. coli* in hospital sewage water (Teng et al., 2011). Ercole et al. (2002) improved the device by recording the interaction between *E. coli* and a urease-*E. coli* antibody-conjugate (Figure 5). Changes in redox potential were recorded by an electrode sensitive to  $\text{NH}_3$  and signals were sent to a light-sensitive potentiometer. As few as 10 CFU *E. coli* per mL could be recorded over 1.5 h (Ercole et al., 2002). A much simpler method for screening of *E. coli* in water was



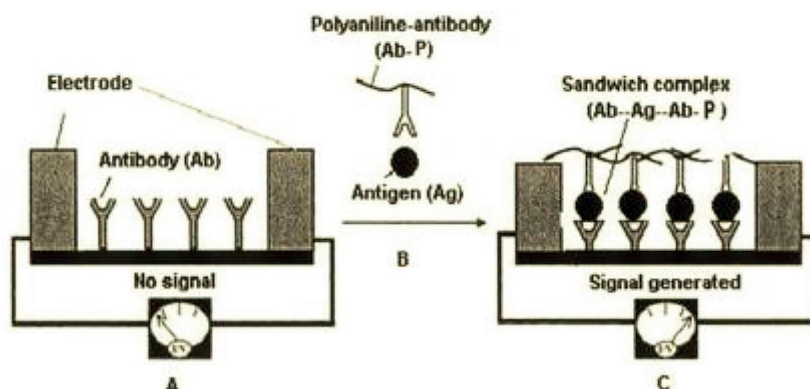
**Figure 5**

A schematic representation of the detection of  $\text{NH}_3$  levels, produced by a urease-*E. coli* antibody conjugate. Changes in redox potential were recorded by an electrode sensitive to  $\text{NH}_3$  and signals captured by a light-sensitive potentiometer.

described by Mura et al. (2012). The authors used mesoporous thin-film titanium treated with (3-amino-propyl)triethoxysilane (APTES), glutaraldehyde (GA) and antibodies (Mura et al., 2012). Readings were recorded using FTIR (Fourier transform infrared) spectroscopy. The LOD recorded was 100 CFU *E. coli* per mL (Mura et al., 2012). This biosensor allowed the authors to detect enterohaemorrhagic *E. coli* O157:H7 in water samples and proved to be an effective screening method. Another approach was to make use of a ferrocene-antimicrobial peptide to develop a biosensor for the detection of *E. coli* O157:H7 (Li et al., 2014). With the aid of electrochemical impedance spectroscopy (EIS) a LOD of 1 000 CFU *E. coli* per mL was recorded. The authors differentiated pathogenic *E. coli* O157:H7 from non-pathogenic *E. coli* K12, *Staphylococcus epidermidis* and *Bacillus subtilis* (Li et al., 2014). Ohk and Bhunia (2013) developed a multiplex fibre optic biosensor for the detection of various microorganisms, including *E. coli* O157:H7, in meat samples. By immobilising antibodies on optical fibres, the intensity of fluorescence was measured, which correlated with changes in cell numbers of the pathogens (Ohk and Bhunia, 2013). The authors differentiated *E. coli* O157:H7 from *Listeria monocytogenes* and *Salmonella enterica*, the most common pathogens in foodborne outbreaks. The contaminated samples studied were ready-to-eat beef, chicken and turkey meat with a bacterial cell count of approximately 100 CFU/25 g. The limit of detection for the sensor was approximately 1 000 CFU/mL for all three pathogens. The disadvantage of the method was that it took 24 h to get a reading.

Muhammad-Tahir and Alocilja (2003) developed a conductometric biosensor to detect *E. coli* O157:H7 (Figure 6). The LOD was 79 CFU/mL after 10 min. In this device, a polyaniline-antibody reacted with the antigen and electrons were transferred between two electrodes. Changes in resistance correlated with concentrations of the antigen (Muhammad-Tahir and Alocilja, 2003). The *E. coli* detection system developed by Radke and Alocilja (2005) relied on impedance. A reduction in impedance was created between two electrodes (Fig. 7). The impedance change was related to the concentration of the pathogen, resulting in a detection limit of 10 000 CFU/mL. The authors could distinguish between cellular concentrations of  $10^4$  and  $10^7$  CFU/mL *E. coli* O157:H7 in pure culture and contaminated food samples.

The lowest cell numbers of *E. coli* (5 CFU/mL) were detected by reporting the activity of two key enzymes ( $\beta$ -glucuronidase and  $\beta$ -galactosidase) characteristic of the species (Hossain et al., 2012). A paper strip was printed with

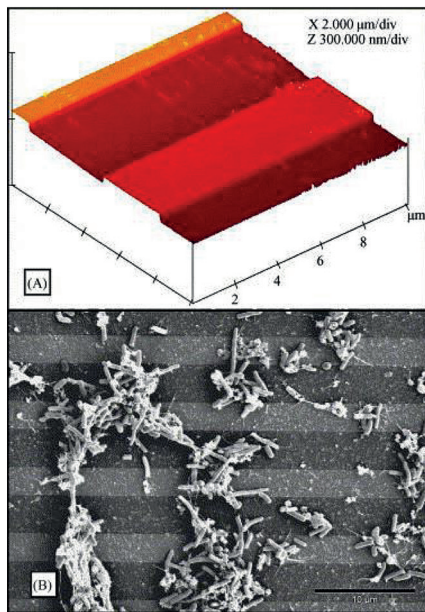


**Figure 6**

Cross-section of a conductometric biosensor, showing the capture membrane (A) before and (C) after analyte adhesion (Source: Muhammad-Tahir and Alocilja, 2003)

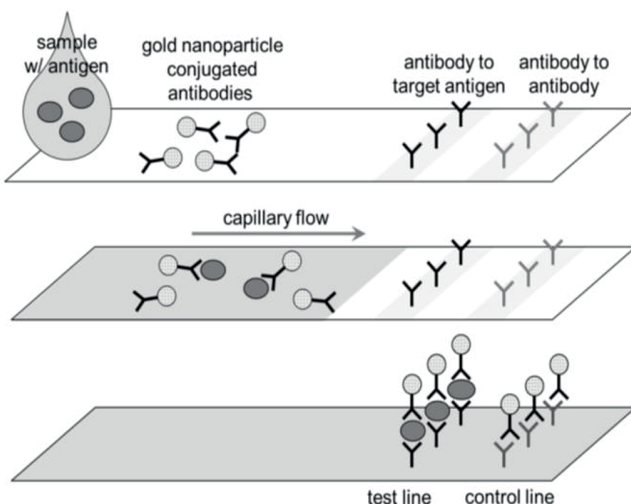
sol-gel-derived silica ink, containing either 5-bromo-4-chloro-3-indolyl- $\beta$ -D:-glucuronide sodium salt or chlorophenol red  $\beta$ -galactopyranoside (or both) and  $\text{FeCl}_3$  (Fig. 8).

The cells were lysed and the cellular content allowed to migrate, with capillary forces, to the substrate(s) on the opposite end of the paper strip.  $\beta$ -glucuronidase converted the colourless 5-bromo-4-chloro-3-indolyl- $\beta$ -D:-glucuronide sodium salt to blue and  $\beta$ -galactosidase the yellow chlorophenol red  $\beta$ -galactopyranoside to red. Antibodies were conjugated to immunomagnetic nanoparticles (Hossain et al., 2012). An increase in colour intensity was directly related to the number of *E. coli* cells (Hossain et al., 2012). The paper strips are stable



**Figure 7**

(A) An atomic force microscope (AFM) scan and (B) scanning electron microscope (SEM) image of a microelectrode (Source: Radke and Alocilja, 2005)



**Figure 8**

Lateral flow chromatography of antigens (lysed bacterial cells), showing the test and control regions, antibody binding and detection due to colorimetric changes (Source: Yoon and Kim, 2012).

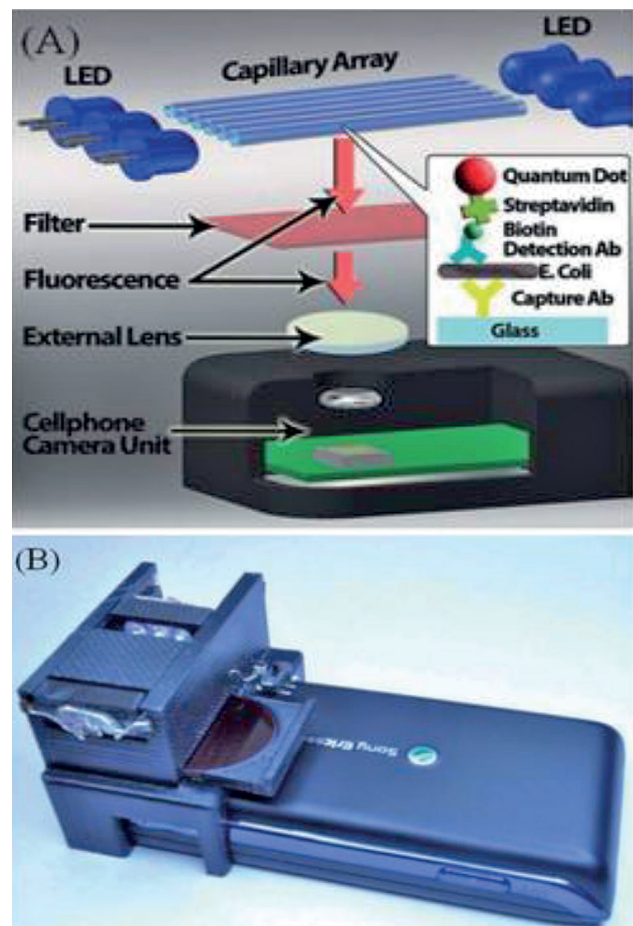
for weeks without losing effectiveness, and are able to be mass produced at a very low cost (Hossain et al., 2012).

Zhu and co-workers (Zhu et al., 2012) developed a capillary tube system that used quantum dots to detect *E. coli*. The detection device is linked to a cellphone (Fig. 9). LOD readings of 5 CFU/mL were recorded (Zhu et al., 2012). Each capillary tube acts as a waveguide for UV light emitted by the LEDs, causing the excitation of the quantum dots conjugated on the *E. coli* cells (Zhu et al., 2012). Fluorescent imaging is then used to relate the light intensity to cell numbers (Zhu et al., 2012). The biosensor could differentiate between *E. coli* and a number of bacterial species, including *Salmonella*, and proved effective in the detection of as few as 5 to 10 CFU/mL bacteria in milk. According to the authors, the biosensor may also be used in the screening of other food samples and contaminated water.

## BIOSENSORS

A biosensor is defined as 'a self-contained, integrated device capable of providing specific quantitative or semi-quantitative analytical information'. A biosensor model is shown in Figure 10.

A biosensor typically consists of an analyte in a sample, a bioreceptor (biorecognition element), a transducer and a signal amplification and analysis circuit (Koyun et al., 2012). The analyte is dispersed in the sample with other molecules. The bioreceptor is immobilised with a biomaterial selective to the

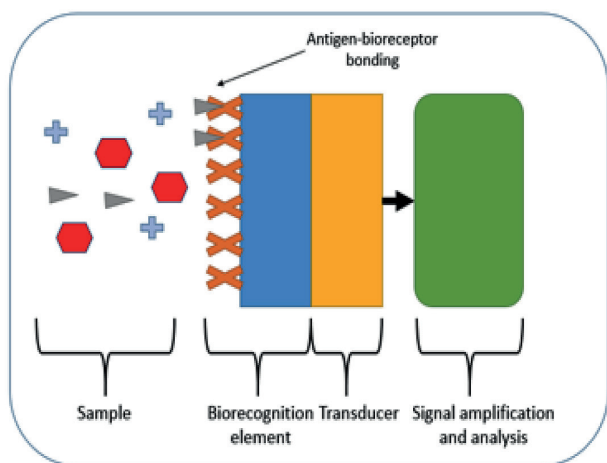


**Figure 9**

A cellular phone-based quantum dot system to detect *E. coli*. (A) detection mechanisms and (B) the capillary device installed on a cellular phone (Source: Zhu et al., 2012).

specific analyte (Koyun et al., 2012). The transducer converts the signal from the analyte, reacts with the biorecognition element and is interpreted by the signal analysis circuit (Sassolas et al., 2012). The concentration of the analyte in the sample is interpreted as the signal increases or decreases, depending on which parameter is tested (Sassolas et al., 2012). The biorecognition element utilises the unique selectivity of biological systems, whilst the transducer amplifies the binding event and the transfer of energy (Yun et al., 2009). The transducer is also used for signal conditioning, sampling time, amplification and electromagnetic interference shielding (Yun et al., 2009). The biorecognition element and transducer surfaces can both be regarded as nanomaterials (Yun et al., 2009).

Biosensors have been applied in various fields, including clinical-, bacterial- and viral diagnostics, medical applications, process control, in bioreactors, quality control, agriculture, veterinary medicine, pharmaceutical production, water treatment, mining, military defence, and environmental monitoring and control (Sadana, 2006; Liu and Lin, 2005). Biosensors are usually highly specific due to the use of selected biorecognition elements and are integrated with existing technology to produce

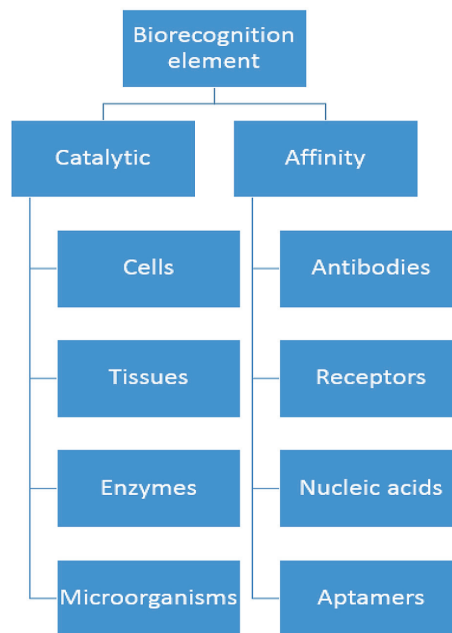


**Figure 10**  
A typical biosensor model

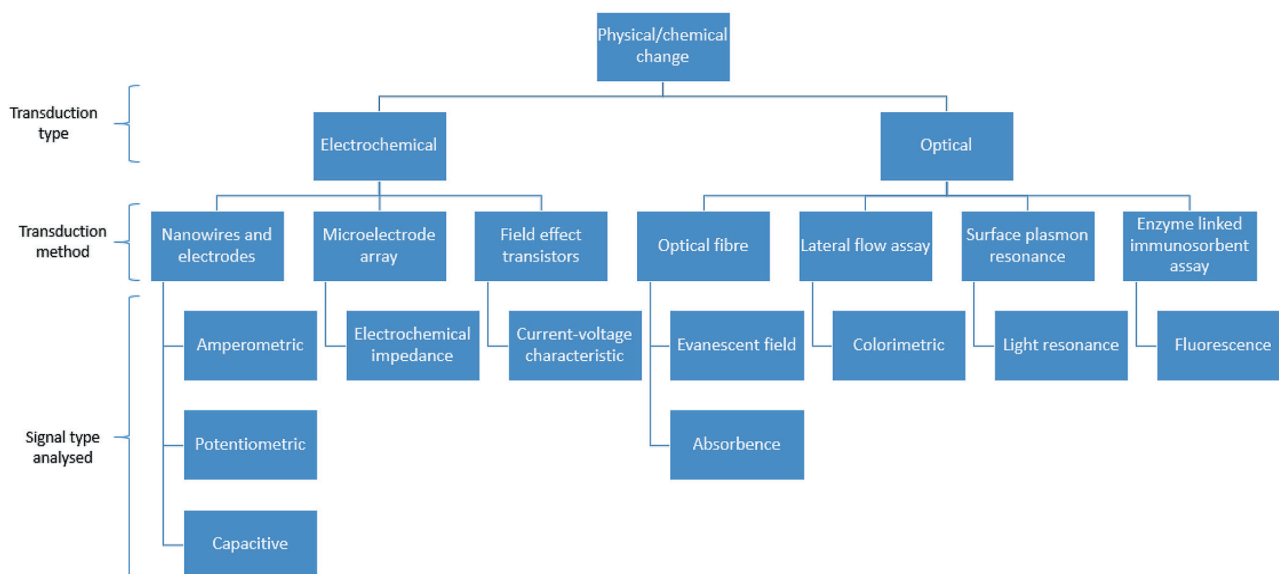
highly robust, low-cost, portable devices (Koyun et al., 2012). Biosensors are thus ideally suited to monitor the microbiological quality of water and the efficiency of filters or membranes in water treatment plants.

Even though there are many advantages, certain problems may occur. These include that heat sterilisation is not possible due to denaturation of the biomaterial, biomaterial stability is dependent on the natural properties of the material and environmental conditions, and the cells in the biosensor can become contaminated by other unwanted molecules (Koyun et al., 2012).

The main biorecognition elements are listed in Figure 11 and a diagram of the transducer types, methods and signals are shown in Figure 12. The elements and their interaction are critical in the design of biosensors.



**Figure 11**  
A diagram of biorecognition elements



**Figure 12**  
A diagram of important biosensor transduction types, methods and signal types

## Transducers and signal analysis

A biosensor is classified according to the transduction mechanism it uses. A transducer is defined as a device that converts physical or chemical changes into electronic signals. In the case of biosensors, the amplification and transfer of the signal may also be facilitated by the transduction element(s). Transduction types are classified as mechanical, magnetic, thermal, piezoelectric, optical or electrochemical (Thévenot et al., 2001). Of these, the electrochemical and optical transduction types are most often used, mainly due to low manufacturing cost, simple design, high sensitivity, robust sensing mechanisms and simple signal analyses (Mairhofer et al., 2009).

### Electrochemical transduction methods

Electrochemical transducers either detect the changes occurring between chemical reactions (chemical energy) and transduce these changes into readable electronic signals, or detect electrical changes occurring in mediums due to surface modification by biological elements. Electrochemical biosensors are categorised according to the signal measured, i.e., potentiometric, amperometric, conductometric or capacitive (Thévenot et al., 2001). Potentiometric sensors detect voltage signal changes, amperometric sensors detect current or charge transfer changes (either in a redox reaction or by applying a voltage across a chemiresistor), conductometric sensors measure a change in resistance across electrodes or a surface, and capacitive sensors detect a change in the dielectric constant or electric double layer formed between the material and sample being analysed.

Certain important characteristics of electrochemical biosensors include bioelectroanalysis, the selection of a bioreceptor that is specific to the target analyte, the correct immobilisation method and transducer selection (Koyun et al., 2012). A bioelectrochemical reaction occurs between the bioreceptor and analyte, which may cause a change in current, potential or resistivity between electrodes (Koyun et al., 2012), depending on the geometry and design of the sensor. The performance of the sensor is dependent on the electrode material (electrode and transducer), the surface modification of the electrode and the geometrical dimensions, all of which influence detection ability (Sadana, 2006). Sensor arrays can be integrated with integrated circuits to form microsystems that are able to detect multiple analytes on the same chip (Kim et al., 2003). This enhances the compatibility of the sensors, makes it more functional and can lead to increases in sensitivity (Koyun et al., 2012).

Electrical techniques also include the use of dielectric transducers (capacitive systems) (Spichiger-Keller, 1998). Binding of an antigen to an antibody on an immobilised dielectric insulator causes a change in the electrical double layer (Heineman and Kissinger, 1996) between layered structures containing the sample. When this interface is modified by the binding event, a change in capacitance is observed (Berggren et al., 1999) due to charge transfer from solution to electrode, or vice versa, and by the electrochemical change that may occur in the solution due to redox reactions.

Field effect transistor (FET) biosensors refer to the modification of the gate surface of a field effect transistor. This field is 'tuned' by the interaction of biomolecules and can then be seen by the semiconductor circuit. The I-V characteristic curve of the FET changes according to the concentration of the target antigen. The signal analysis of this electrochemical circuit is simple and FETs can be produced on a large scale using mature electronic technology.

## Optical biosensors

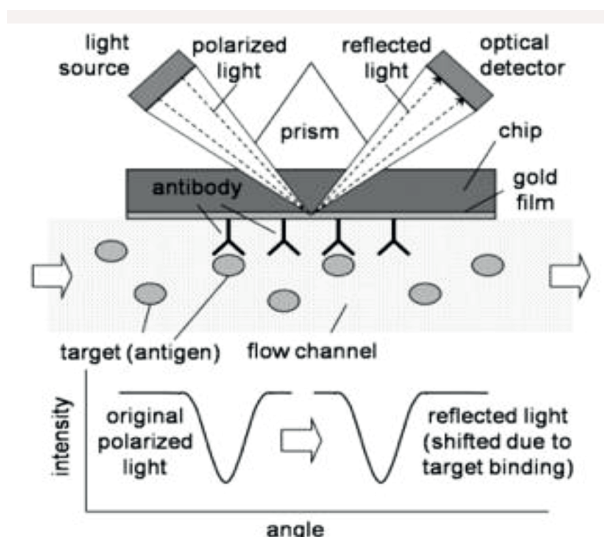
Optical biosensors are categorised by either the mode of light used to detect the analyte, or the scattering of light caused by the samples. Simple optical sensors use light emission and detect a change in either light intensity or spectrum shift. This may occur due to the presence of an analyte, or due to the specific antibody-antigen binding of a light source.

Optical sensors can be categorised as absorbent sensors. They use various optical mechanisms for sensing, including transmission in UV-vis (ultra violet visible) light, infrared, evanescent field, surface plasmon resonance (SPR), luminescence and photo emissions (Queirós et al.2012). Absorbency sensors use simple, low-cost, light sources and detectors, are less complex and offer good sensitivities. These sensors are attractive due to their feasibility for use in low-cost, portable sensors that can be mass-produced. Simple optical sensors, with relatively simple detectors can be fabricated from optical fibre cables, or light-emitting diodes (LEDs). LEDs and optical fibres can be immobilised with antibodies, to create highly specific optical absorbency sensors. These light sources and their changes can be detected by a photodetector, light dependent resistor (LDR) or photodiode (O'Toole and Diamond, 2008).

As the concentration of the analyte present in the sample changes, the light intensity will drop or there will be a shift in the spectrum, i.e., a colour change that can be observed. This can be related to the concentration of the analyte.

A unique method using a light source, optical fibre cable and a spectrophotometer is used to detect analytes (Kuswandi et al., 2007). Embedded optical fibres can achieve much lower detection limits, where one fibre delivers light, and another device receives light (Yoon and Kim, 2012). This method is only possible in clean systems, where sample volumes are sufficient (approximately 100 µl sample for a 10 CFU/mL LOD) (Yoon and Kim, 2012). It is possible to immobilise antibodies on the optical fibre tip. When antigen-antibody binding occurs, a photodiode detects a change in the light intensity. This change can then be related to the concentration of antigen in the target.

Another interesting optical sensing mechanism is the use of surface plasmon resonance (SPR), as can be seen in Figure 13.



**Figure 13**

*A schematic representation of a surface plasmon resonance (SPR) sensor and its detection method (Source: Yoon and Kim, 2012)*

The angle of reflected light shifts due to target binding. This can be detected with an optical detector.

### Biorecognition elements

The adhesion of biorecognition elements such as antibodies is important in creating highly specific biosensors. The use of biorecognition elements is critical to biosensor performance, and the understanding of their mechanics is crucial to biosensor development.

Biorecognition elements are biological substances immobilised (attached) to surfaces or transducers. Biorecognition elements use the specificity of biological conjugates to create sensors that only recognise the desired analyte. An appropriate biorecognition element must be selected that only reacts with the specific pathogen or analyte (in this case *E. coli*), and binds to the surface of the transducer.

There are a variety of biorecognition elements available that can provide a diverse range of applications (Koyun et al., 2012). They can be used to create sensitive and specific results due to the fact that they only bind/interact with certain specific target analytes (Koyun et al., 2012). Biorecognition elements should always be specific to the target, should have a high affinity for the target and should form a relatively stable complex with the target (Hunt and Armani, 2010). Biocompatibility is defined as the ability of a material to perform with an appropriate host response in a specific application, and the quality of not having toxic or injurious effects on biological systems (Xiao and Li, 2008). Biorecognition elements are engineered for their size, specificity, affinity, stability, and charge characteristics (Yun et al., 2009).

Biorecognition elements can be used in labelled and label-free biosensors. Labelled biosensors employ external methods of tagging the analyte with secondary or fluorescently marked antibodies, or antibody-nanomaterial conjugates. This is usually done in a pre-processing step. This may complicate the system, making it more expensive and time-consuming (Luo and Davis, 2013). Non-specific signalling issues may also occur (Luo and Davis, 2013). Therefore, the use of label-free sensors is of particular interest. The use of label-free sensors is generally studied, as they do not require auxiliary labelling of pathogens through other mechanisms. Labelled sensors can be used in, for example, colorimetric sensors and lateral flow assays, that indicate colour changes proportionate to analyte concentrations.

Catalytic biosensors refer to electrodes that are immobilised with enzymes and are chemically catalytic, whereas affinity biosensors refer to the binding of a target to immobilised recognition elements on transducer surfaces (Luo and Davis, 2013). Protein-based electrochemical sensors are suited to measure analyte concentrations and to provide continuous and accurate measurements (Kim et al., 2003). Proteins are in the

nanometer dimension, and can thus allow the use of smaller electronics (Kim et al., 2003). Recently integrated protein-based biosensor arrays have been developed that can detect multiple analytes (Kim et al., 2003). Proteins used typically include enzymes, antibodies, aptamers, membrane pores and channels, ionophores and receptors (Vo-Dinh and Cullum, 2000; Trojanowicz, 2001).

### Affinity biosensors

Affinity biosensors utilise antibodies, nucleic acids, and polymer antibodies (Yun et al., 2009) as biorecognition elements in biosensors. Deoxyribonucleic acid (DNA) and ribonucleic acid (RNA) based biosensors are chemically more stable than antibody based sensors (Luo and Davis, 2013), but may be more complicated, due to DNA amplification required in a pre-conditioning step.

Antibodies are glycoproteins produced by mammals as part of their defence system against foreign matter (WHO, 2001). They possess highly specific binding and recognition domains that can be targeted to specific surface structures of a pathogen (antigen) (WHO, 2001). Two types of antibodies exist, namely, monoclonal and polyclonal antibodies. A comparison of the two is given in Table 1.

The region of the bacterium, antigen or specific protein that needs to be detected and the processing of the sample must both be considered before choosing an appropriate antibody (Abcam, 2016). It is recommended by the WHO (2001) that monoclonal antibodies be used in biosensing devices, but polyclonal antibodies may provide better results depending on the specifications for the device. Antibody immobilised sensors have the ability to be stored and transported at room temperature, but are very sensitive to temperature and humidity (Mairal et al., 2008) during immobilisation. The re-usability of antibody-based biosensors can be increased by washing with certain chemicals after detection, but this may complicate the system required. All these factors need to be considered during biosensor device design.

Recent developments include an *E. coli* sensor utilising antibodies and ZnO nanorods (Teng et al., 2011; Arya et al., 2012). Saerens et al. (2008) also developed antibody probes for use in biosensors. Conductometric biosensors exploit the insulative properties of cell membranes, so that when cells adhere to the electrode surface, it is expected to increase impedance (Lagarde and Jaffrezic-Renault, 2011).

Aptamers are oligonucleic acids or peptide molecules that selectively bind to low-molecular weight organic and inorganic substrates (Jayasena, 1999) and target molecules. Aptamers can form selective and re-useable sensors, and can form efficient immobilisations and high-density monolayers that are critical to miniaturised systems (Bang et al., 2005; Wu et al., 2007).

**TABLE 1**  
**A comparison between polyclonal and monoclonal antibodies (Source: Abcam, 2016)**

Polyclonal	Monoclonal
Inexpensive to produce	Expensive to produce
Recognises multiple epitopes on any one antigen	Recognises only one epitope on an antigen
Can amplify signal from target protein with low expression level	Less likely to cross-react with other proteins
More tolerant to minor changes in the antigen	Highly reproducible results due to higher specificity
Multiple epitopes provide more robust detection	Higher homogeneity than polyclonal antibodies

Aptamers are suitable replacements for antibodies in biosensing systems and can address shortcomings in terms of heat stability.

### Catalytic biosensors

Catalytic biosensors typically employ the use of biorecognition elements such as enzymes, cells, tissues and microorganisms (Yun et al., 2009). Enzymes are mostly used in biosensing systems due to their efficient catalytic properties. An enzyme is defined as a biosubstance that acts as a catalyst to bring about a specific biochemical reaction. The enzymatic reaction produces/consumes electrons (for example, enzymes consume dissolved oxygen and produce hydrogen peroxide (De Corcuera and Cavalieri, 2010) in a glucose sensor), which causes electron transfer, and contributes to the double layer potential (Prasad et al., 2012). Biosensors using enzymes can achieve high sensitivities and allow for a lower detection limit due to the catalytic activity that enzymes provide in the biosensor (Vo-Dinh and Cullum, 2000).

Enzyme immobilisation on electrodes has to form an efficient electrical communication, and the electrode surface must retain or improve the biocatalytic effect of the enzyme (Zang et al., 2007). Carbon nanotubes (CNTs) and semiconductive materials such as zinc oxide (ZnO) have been immobilised with enzymes, mostly for use in glucose sensors (Zang et al., 2007). The immobilisation of biorecognition elements to transducer surfaces must be well understood to develop functional and effective biosensors.

### Immobilisation techniques

Immobilisation refers to the attachment kinetics of biorecognition elements to transducer surfaces. Inter and intra-cellular signal transduction describes the biochemical mechanism through which cells respond to environmental stimuli (Hunt and Armani, 2010). Correct and effective immobilisation is important in creating high specificity and sensitivity in sensors (Hunt and Armani, 2010). The collection efficiency and the ability of bioreceptors to detect bio-elements in its vicinity is important in creating highly sensitive and specific biosensors (Hunt and Armani, 2010).

The most typical bioreceptors consist of enzymes, antibodies, nucleic acids, cofactors, structured polymers, cells and micro-organisms (Koyun et al., 2012; Queirós et al., 2012). The methods of immobilisation include adsorption, microencapsulation, entrapment, covalent attachment and cross linking (Koyun et al., 2012).

Adsorption can be divided into physical and chemical adsorption techniques. Chemical adsorption is a simpler method but may cause weak bonding of the bioreceptor to the surface of the working electrode or transducer (Koyun et al., 2012). Microencapsulation comprises of an inert membrane that traps the bioreceptor onto the electrode (Koyun et al., 2012). These membranes typically consist of cellulose acetate, collagen, gluten aldehyde, chitosan, nafion or polyurethanes (Koyun et al., 2012). The bilayer lipid membrane (BLM) is the primary electrochemical interface in nature (Kim et al., 2003). Biomimetic membranes act as artificial BLMs and can help to mimic the optimal natural environment in a biosensor (Kim et al., 2003).

The simplest form of immobilisation is physical (electrostatic or hydrophobic) interactions (Luo and Davis, 2013). Better performance can be achieved by immobilisation within an adsorbed matrix, such as a nanostructured transducer (Luo and Davis, 2013).

Antibodies can be immobilised on the surface of

transducers by covalent attachment by conjugation of amino, carboxyl, aldehyde, or sulfhydryl groups (De Corcuera and Cavalieri, 2010). Immobilisation techniques are dependent on the physical and chemical characteristics of the transducer, and the environment in which one seeks to operate the biosensor (Luo and Davis, 2013). An example of materials that are functional transducers for biosensors are semiconductive oxides such as ZnO. Oxide surfaces must be functionalised with organosilanes for effective immobilisation of biorecognition elements (Lagarde and Jaffrezic-Renault, 2011). 3-mercaptopropyl trimethoxysilane (MPTS) has been used for antibody immobilisation on ZnO surfaces (Corso et al., 2008). Nanostructures that act as 'smart' materials can facilitate biosensor development, and improve results.

### Nanostructures as smart materials in biosensors

There is a major interest in nanostructured materials due to their finite small size, high specific surface area, high porosity and unique physical and chemical properties (Xia et al., 2003). There is also an increased interest in studying the effect nanomaterials have on established structures, such as biosensors. Nanoparticles, nanowires and nanotubes, amongst others, play a significant role in medicine, biomedical engineering, environmental applications and surface science (Tan and Desai, 2005; Bauer et al., 2004). Composite materials, mixing organic and inorganic phases, have flourished and possess unique hybrid qualities (Xiao and Li, 2008). It is for these reasons that the use of nanomaterials in a biosensor would be advantageous to study.

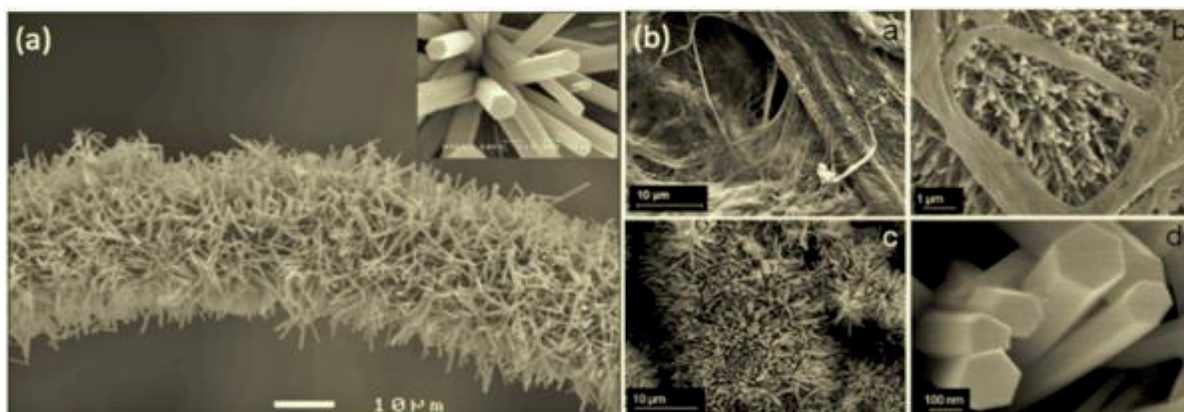
There are various kinds of nanostructures. The structures focussed on in this paper are rods, tubes and wires, which possess similar geometrical properties. Figure 14 shows ZnO nanowires grown on polyethylene fibres and paper sheets.

Nanowires can grow on many substrates. The growth parameters and material properties will vary with different substrates. It is important to consider the growth parameters of nanostructures, while considering the various structural and electrical properties that need to be obtained for the specific application. These parameters will determine the type of material, deposition process and modifications that need to be made to use nanomaterials effectively.

Nanostructures with high surface areas are a suitable platform for adsorption (Corma, 1997) of bioreceptors and sensing (Ramanathan et al., 2005) applications. Nanostructured metal oxide-based composites with large specific surface area and uniform size distribution have been impregnated with biomolecules for use in biosensing applications (Bao et al., 2007a; Bao et al., 2007b; Zhang et al., 2004). The tailored nanostructures could shorten the diffusion distance for the substrate to access the redox centres of immobilised proteins, thus promoting direct electron transfer between the redox protein and electrode (Xiao and Li, 2008). Immobilised enzymes could retain their bioactivity and conduct direct electron transfer between enzyme active sites and electrodes (Zhang et al., 2004). This makes the use of nanostructures advantageous for biosensing applications. It is also possible to produce nanostructures on most substrates, at a low-temperature and using relatively simple deposition processes, which makes devices mass producible at a major cost reduction.

Nanocrystalline metal oxides could play an important role in the adsorption of biomolecules due to the high specific surface area, good biological compatibility and the stability of the materials (Zang et al., 2007). The method developed by Zang and co-authors (2007) was based on flow injection analysis using a bismuth nano-film modified glassy carbon





**Figure 14**

SEM images of various ZnO nanowire structures grown on polyethylene fibres (Source: Baruah et al., 2012).

electrode (BiNFE). The marker used was  $\beta$ -d-glucuronidase, an enzyme present in all strains of *E. coli*. The presence of  $\beta$ -d-Glucuronidase was detected by hydrolysing the cells with polymyxin B and lysozyme and adding 4-nitrophenyl  $\beta$ -d-glucuronide (PNPG) to the cell suspension. The 4-nitrophenol produced from the reaction is electroactive and was easily detected. Levels of 4-nitrophenol produced were directly proportional to the number of *E. coli* cells within the range of  $1.5 \times 10^2$  to  $1.0 \times 10^6$  CFU/ml. The detection limit was 100 CFU/ml and the complete assay was performed within 3 h.

Many types of electrical biosensors are based on the use of nanowires and nanorods including silicon (Si), indium oxide ( $\text{In}_2\text{O}_3$ ), zinc oxide (ZnO) and tin oxide ( $\text{SnO}_2$ ). They have been used as transduction elements in impedance and capacitive biosensors (Hunt and Armani, 2010). Other nanowire materials that can be used include titanium oxide ( $\text{TiO}_2$ ), nickel (Ni), silver (Ag), CNTs, platinum (Pt) and gold (Au) (Luo and Davis, 2013; Prasad et al., 2012).

ZnO and  $\text{TiO}_2$  are biocompatible, stable and environmentally friendly (Xiao and Li, 2008). ZnO nanostructures can easily be fabricated on any substrate (Qin et al., 2008) with the use of hydrothermal deposition methods at low temperatures (Kenanakis et al., 2009), which is a well-established method.

### Zinc oxide (ZnO) based biosensors

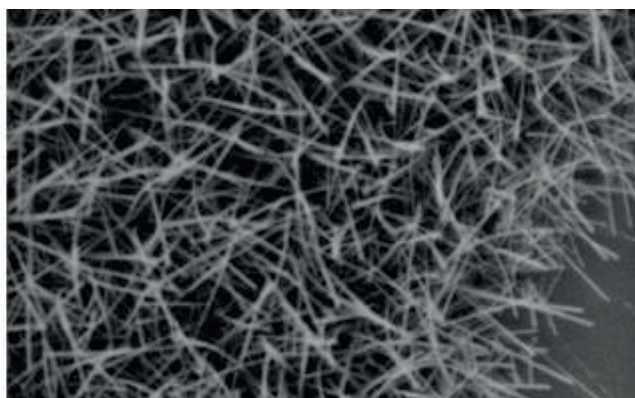
ZnO is a n-type, direct wide and-gap II-VI semiconductor with a band gap of 3.37 eV and a large excitonic binding energy of 60

meV at 20°C (Krishnamoorthya and Iliadisa, 2008; Park et al., 2009; Yang et al., 2010). ZnO can be deposited by the wet chemical route or by physical deposition (Yang et al., 2010). The hydrothermal/wet growth methods use amine compounds to direct growth in the c-direction, and a seed layer of ZnO is used (Arya et al., 2012) to facilitate and establish nanowire growth.

An increase in the seed layer thickness improves crystallinity and also increases nanowire diameter (Kenanakis, et al., 2009). Nanostructured ZnO based composites for glucose sensing have been extensively studied, and the synthesis of different ZnO nanostructures for various properties have been established (Xiao and Li, 2008). Biomolecules can be immobilised due to high specific surface area, electrochemical activity, good biocompatibility and chemical stability (Xiao and Li, 2008). High performing sensors can thus be fabricated due to the high specific surface area, and the electron mediating effect by the redox reaction of ZnO (Xiao and Li, 2008). ZnO also has a high isoelectric point value (IEP) of 9.5, which makes it a good matrix to immobilise acidic proteins by electrostatic interactions with high binding stability and insignificant protein denaturalisation (Topoglidis et al., 2005).

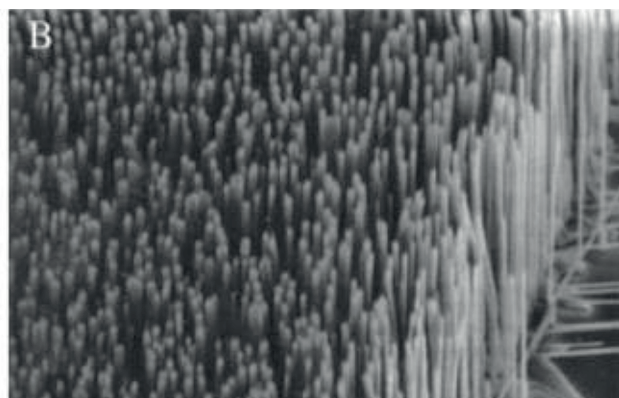
Yakimova et al. (2012) reviewed different preparation techniques of ZnO nanocrystals and material issues like wetability, biocompatibility and toxicity which have an important relevance to biosensor functionality. Figures 15 and 16 show the oriented growth of ZnO nanowires in multiple directions and uniformly arranged, respectively.

ZnO nanowires are bio-safe and biocompatible (Zhou et



**Figure 15**

SEM image of unoriented ZnO nanowires (Source: Yang et al., 2002)



**Figure 16**

A SEM image of oriented ZnO nanowires (Source: Yang et al., 2002)

al., 2006). Fe was implanted on ZnO biosensors, which resulted in higher sensitivities (Saha et al., 2010). Song et al. (2007) reported that the performance of biosensors improves by growing highly oriented ZnO nanowires with identical dimensions. Sol-gel, vapour phase and hydrothermal growth methods have been used to fabricate ZnO nanowires (Neveling et al., 2014).

### Carbon nanotube (CNT) based biosensors

There are two types of carbon nanotubes (CNTs), multi-walled (2–10 nm internal diameter, 2–100 nm external diameter) and single walled (0.2–2 nm diameter) (Yoon and Kim, 2012). CNTs have a high surface to weight ratio (approximately 300 m<sup>2</sup>/g), and most of the area is available for electrochemistry and immobilisation of biomolecules. CNTs also have superior conductive properties, low driving voltages, and high energy densities (Yoon and Kim, 2012). CNT immunoassays can allow for rapid electrode kinetics, and higher sensitivities (Yoon and Kim, 2012). The selection of nanostructure for use in a biosensor will depend on the specifications of the device.

Zhang et al. (2009) reviewed recent advances in nanotechnology for use in biosensors. Recent advances include the use of Au nanoparticles as biosensors, carbon nanotubes, magnetic nanoparticles and quantum dots (Zhang et al., 2009; Zhao et al., 2007; Cheng et al., 2008). Cheng et al. (2008) developed a TiO<sub>2</sub>-based biosensor for the detection of lactate dehydrogenase, Lu et al. (2008) noted that ZnO nanospheres offer a way for enzymes to retain their enzymatic stability, and Zhang et al. (2007) developed an *E. coli* biosensor using bismuth nanofilm modified gold electrodes.

Other recent developments in nanostructured sensing include using Au nanoparticles/conducting polymer composite for an immunosensor, Pt/nafton composites for the detection of neurotransmitters, CNT-based nanocomposites for use in glucose sensors, and CNT/conducting polymers for use in microbial fuel cells (Xiao and Li, 2008).

### LOW-COST MICROFLUIDIC PLATFORMS FOR USE IN BIOSENSING

Microfluidics is defined as the science of manipulating micro-sized droplets on a planar surface or in a micro-channel. Microfluidics can be seen as an enabling technology, allowing the sensing of decreasing sample volumes (Liu et al., 2010). The scaling down of dimensions allow for reduced reagent consumption, higher throughput, enhanced analytical performance, less waste, lower unit cost, and reduced energy consumption, all of which make it an appropriate technology for portable sensing devices (Squires and Quake, 2005).

The basic fluidic operations include droplet moving, mixing, valving and dispensing (Zengerle and Duce, 2004). There are two main categories of microfluidics, namely droplet based and continuous flow. Droplet-based microfluidics can be divided into electrowetting, acoustic pumping and two-phase liquid-flow microfluidics (Zengerle and Duce, 2004). Continuous-flow microfluidics deals with the mechanisms regarding flow of fluids in micro-sized channels. Continuous-flow microfluidics is less suitable for applications requiring a high degree of flexibility, and complicated fluid manipulations (Liu et al., 2010).

Newman et al. (2004) analysed market trends and developed the roadmap for microfluidics in the life sciences. There is a market in ecology, and specifically water, which includes water quality testing and field tests (Newman et al., 2004). The

technological barriers for the development of these technologies include the large volumes of water that need to be analysed, the low concentration of the analyte and the microbiological diversity present in water samples (Newman et al., 2004). All these challenges must be addressed in designing an appropriate biosensor.

Microfluidic-based pathogen sensing can comprise of protein–protein sensing, protein–carbohydrate sensing, and protein–DNA sensing (Lazcka et al., 2007). Another method is the antigen-antibody binding on electrodes (Lazcka et al., 2007), as discussed earlier in this document. Future microfluidic applications and their market trends were evaluated by Zengerle et al. (2004). They identified that microfluidic platforms must be easy to operate. There must be freedom to combine basic microfluidic modules and to build application-specific microfluidic systems (Zengerle and Duce, 2004). An important specification is to develop low-cost technologies such as printed circuit boards (PCBs) for use in microfluidics.

Microfluidic analysis can offer a low-cost solution for water quality monitoring, due to the benefits of portability, minimal energy consumption, and cost saving due to their potential for mass-production. The investigation into low-cost platforms such as PCB substrates for use as microfluidic platforms is essential to low-cost sensor development.

Gong and Kim (2005) demonstrated control of droplet volumes on multilayer printed circuit boards (PCBs) with through-substrate electrical contacts to eliminate side connecting lines. They also developed a microfluidic system on a PCB (Gong and Kim, 2008). A cross-section of the device can be seen in Figure 17 (Gong and Kim, 2005).

This novel method offers a simple and mature manufacturing technique used in electronics to be used as the base for electrowetting-on-dielectric (EWOD) microfluidic chips. Discrete fluid packets were manipulated on a two-dimensional surface (Gong and Kim, 2008). Two key parameters for microfluidics are volume accuracy and the repeatability of droplet creation (Gong and Kim, 2008), both of which could be achieved with a PCB device. A much lower device cost is made possible by the mass production of PCBs for use in microfluidics.

### Electrowetting-on-dielectric (EWOD) microfluidics

The principle of EWOD is defined as the change of free energy on the surface of a dielectric material due to electric charge accumulation when a voltage is applied (Pollack et al., 2000).

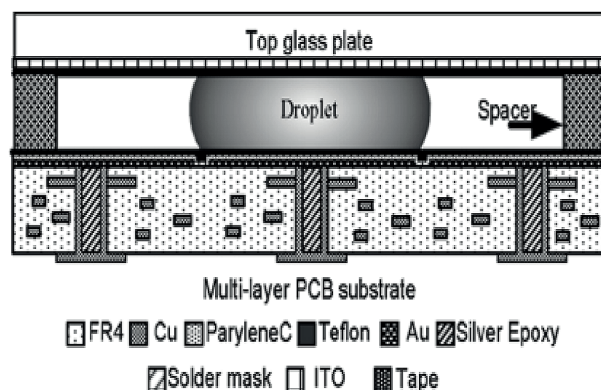


Figure 17

Cross-section of PCB substrate microfluidics device indicating material choices (Source: Gong and Kim, 2005)

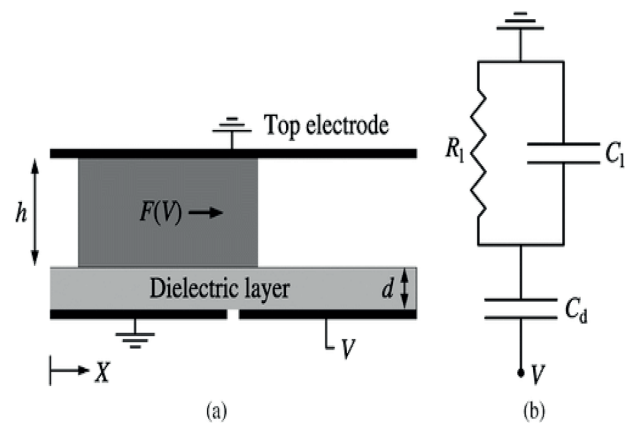
This changes the wettability of the surface and thus the droplet contact angle (Pollack et al., 2000). EWOD can also be defined as moving discrete droplets by changing the wettability of a surface by an electrical field. When a voltage is applied, the droplet ‘sticks’ to the surface. This is known as hydrophilic behaviour, meaning an ‘affinity for water’. Charge accumulates at the solid-liquid interface, leading to a change in contact angle from hydrophobic to hydrophilic (Saeki et al., 2001), as can be seen in Figure 18.

When there is no applied electrical field, the droplet contact angle changes, and the surface acts as hydrophobic, meaning the ‘fear of water’. This causes movement of droplets, by applying a field on an electrode adjacent to the one the droplet sits on. Surfaces acquire a net charge during actuation, but droplets remain electro-neutral (Nelson and Kim, 2012). This can be done using a sandwich device consisting of an electrode, dielectric layer, and hydrophobic coating, as shown in Figure 19. Activating the electrode next to the one on which the droplet sits, deforms the droplet asymmetrically (Gong and Kim, 2008). This exerts a force on the droplet, causing movement.

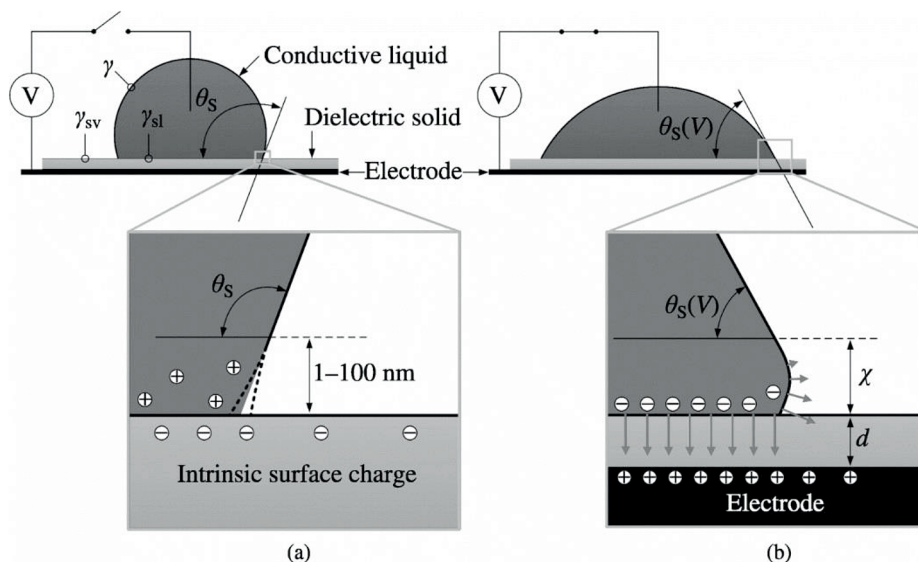
Dielectric insulators, as indicated in Figure 19, guard working fluids from electrodes (Nelson and Kim, 2012). The hydrophobic layer allows simple liquid movement (Nelson and Kim, 2012), and increases the hydrophobicity of the surface in contact with the droplet. The actuation voltage plays a major role in portable devices, because it determines the use of small power sources (batteries) that is critical for device development. The dielectric constant of a material relates to the permittivity of that material (Ahmad, 2012). Permittivity expresses the ability of insulating material to polarise in response to an applied electric field (Ahmad, 2012). If greater polarisation in a given field is achieved, this results in a higher dielectric constant for the material (Ahmad, 2012). One manipulation is the splitting of droplets from a reservoir. To split a droplet, the gap between plates should be smaller than the critical value determined by the material and device parameters (Cho et al., 2003). It must be noted that surface tension is an inherently dominant force in the micro-scale (Saeki et al., 2001).

Zeng and Korsmeyer (2004) provide a comparison between EWOD and dielectrophoresis (DEP) used in microfluidics. The use of thinner dielectric films with higher dielectric constants, and higher dielectric breakdown strengths, can lead to much lower actuation voltages for droplet manipulation, where actuation voltages of 6 V have been achieved (Saeki et al., 2001). A recent development in low-voltage microfluidic actuation was developed (Mita et al., 2009), where a tantalum oxide ( $Ta_2O_5$ ) dielectric layer was used in a EWOD system, which allowed droplet actuation under 15 V. A low voltage EWOD device was fabricated (Gao et al., 2011), using silicon nitride ( $Si_3N_4$ ) as the dielectric layer, achieving actuation voltages of less than 15 V. Juncker et al. (2002) reported on an autonomous microfluidic capillary system, of which the principles can be used for autonomous inlets and outlets on a portable system.

Producing an EWOD device offers simple device configuration and fabrication, enables the generation of large forces on



**Figure 19**  
(a) Parallel plate EWOD setup, and (b) the lumped circuit model  
(Source: Nelson and Kim, 2012).



**Figure 18**  
Surface charging and contact angle of a droplet on a EWOD device indicating (a) no applied voltage, and (b) applying a voltage  
(Source: Nelson and Kim, 2012).

the micro-scale and consumes very little energy, making it an appropriate platform for portable microfluidics (Gong and Kim, 2008). The dielectric thin-film used greatly influences the device configuration and actuation voltages that can be achieved.

### Thin-films for use as dielectric layers

A range of dielectric materials are available for evaluation including silicon oxide ( $\text{SiO}_2$ ), silicon nitride ( $\text{Si}_3\text{N}_4$ ), aluminium oxide ( $\text{Al}_2\text{O}_3$ ), yttrium oxide ( $\text{Y}_2\text{O}_3$ ), zirconium oxide ( $\text{ZrO}_2$ ), tantalum oxide ( $\text{Ta}_2\text{O}_5$ ) and various liquid polymers.

Lomer (1950) investigated  $\text{Al}_2\text{O}_3$  thin films, and noted that the dielectric strength of the material rises as the film thickness decreases. It is also dependent on the temperature of the film (Lomer, 1950).  $\text{Al}_2\text{O}_3$  is a wide band gap dielectric material, and methods of depositing  $\text{Al}_2\text{O}_3$  thin-films include atomic layer deposition (ALD), plasma-enhanced chemical vapour deposition (PECVD), sol-gel methods, sputtering, pulsed laser deposition (PLD) and physical vapour deposition (PVD) (Kessels et al.). The thickness and stoichiometry of ALD deposited  $\text{Al}_2\text{O}_3$  thin-films depend on the underlying surface chemistry during film growth (Elam and George, 2003). The thickness of layers can be determined by using ex-situ stylus profilometry and ellipsometry (Elam and George, 2003), or atomic force microscopy (AFM) step-edge methods.

Radio frequency (RF) sputter coating of  $\text{Al}_2\text{O}_3$  results in low deposition rates, while pulsed direct current (DC) reactive sputtering can result in stoichiometric  $\text{Al}_2\text{O}_3$  at high deposition rates (Li et al., 2000). A key parameter to notice is the temperature of deposition, which can greatly influence the stoichiometry of the thin-film, as well as limit the type of substrate on which can be deposited (Li et al., 2000).

Pei and Wu (2011) reported on a light-actuated digital microfluidic (LADM) device that uses  $\text{Al}_2\text{O}_3$  as the dielectric layer, achieving low voltage actuation ( $16 \text{ V}_{\text{p-p}}$ ). Advances in ALD have led to the deposition of high quality, conformal, pin-hole free layers of dielectric films, and a superior quality to PECVD techniques (Raj et al., 2009).

Polymers are suitable materials for use as dielectrics due to simpler manufacturing processes, flexibility of the material, and better resistance to chemical attack (Ahmad, 2012). The disadvantages are that they are not temperature resistant, they have large coefficients of thermal expansion and they are susceptible to atmospheric and hydrolytic degradation (Ahmad, 2012). SU-8 and Teflon have been investigated as dielectric and hydrophobic coating layers in EWOD devices (Kumar and Sharma, 2012). Other polymers can also be investigated as dielectric layers in EWOD devices. There is thus a possibility to fabricate thin-film dielectric layers with good material properties, at a low-cost and high throughput.

### CONCLUSION

The first *E. coli* biosensors relied on the detection of colour changes during cell growth (the Potaflex biosensor). The second generation of biosensors made use of antibodies detecting antigens of *E. coli* or the cells. An improvement on this was the developing of biosensors with higher conductivity, e.g., antibodies adhered to titanium thin films (Mura et al., 2012). The fourth generation of biosensors were made more sensitive by using capillary tubes (Zhu et al., 2012) and fibre-optics (Oak and Bhunia, 2013). The current focus is on developing cost-effective, simple to use biosensors and increasing sensitivity

levels. One of the latest developments is the portable fibre-optic biosensor developed in our group (Maas et al., 2017). Polyclonal antibodies against *E. coli* and fluorescent secondary antibodies were immobilised on borosilicate glass fibres pre-treated with 3-glycidyloxypropyl trimethoxysilane (GPS). A diode placed at one end of the fibres emitted light at an average wavelength of 627 nm. Changes in fluorescence, caused by binding of *E. coli* to the antibodies, altered the net refractive index of the glass fibres. Photon energy was captured by an ultrasensitive photodiode (Maas et al., 2017). The biggest challenge is to increase the sensitivity of biosensors to levels that would detect less than 5 CFU/mL.

Biosensor development has also been greatly influenced by the advancement of nanotechnology. Biorecognition elements, transducers and analysis techniques developed for nanotechnology have been employed, used and studied in relation to biosensors. These methods have enabled the development of highly sensitive sensors, for the detection of highly specific antigens. The manufacturing methods have also been developed to be scalable for mass-production.

Microfluidics can be used to manipulate, split and move droplets at a low cost. The combination of these methods, including the installation of a wide array of sensors on the same chip, can allow for highly specific sensing. These sensor arrays can detect the same analyte, or be expanded to include different sensors for different antigens.

Biosensors have the ability to be incorporated into highly sensitive, specific, low-cost devices that can detect *E. coli* at a fraction of the cost and time used for traditional laboratory based methods. Advances in microfluidics, such as electro-wetting on dielectric thin-film layers, and development in nanotechnology and conductive transducers will play a pivotal role in next-gen biosensors.

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